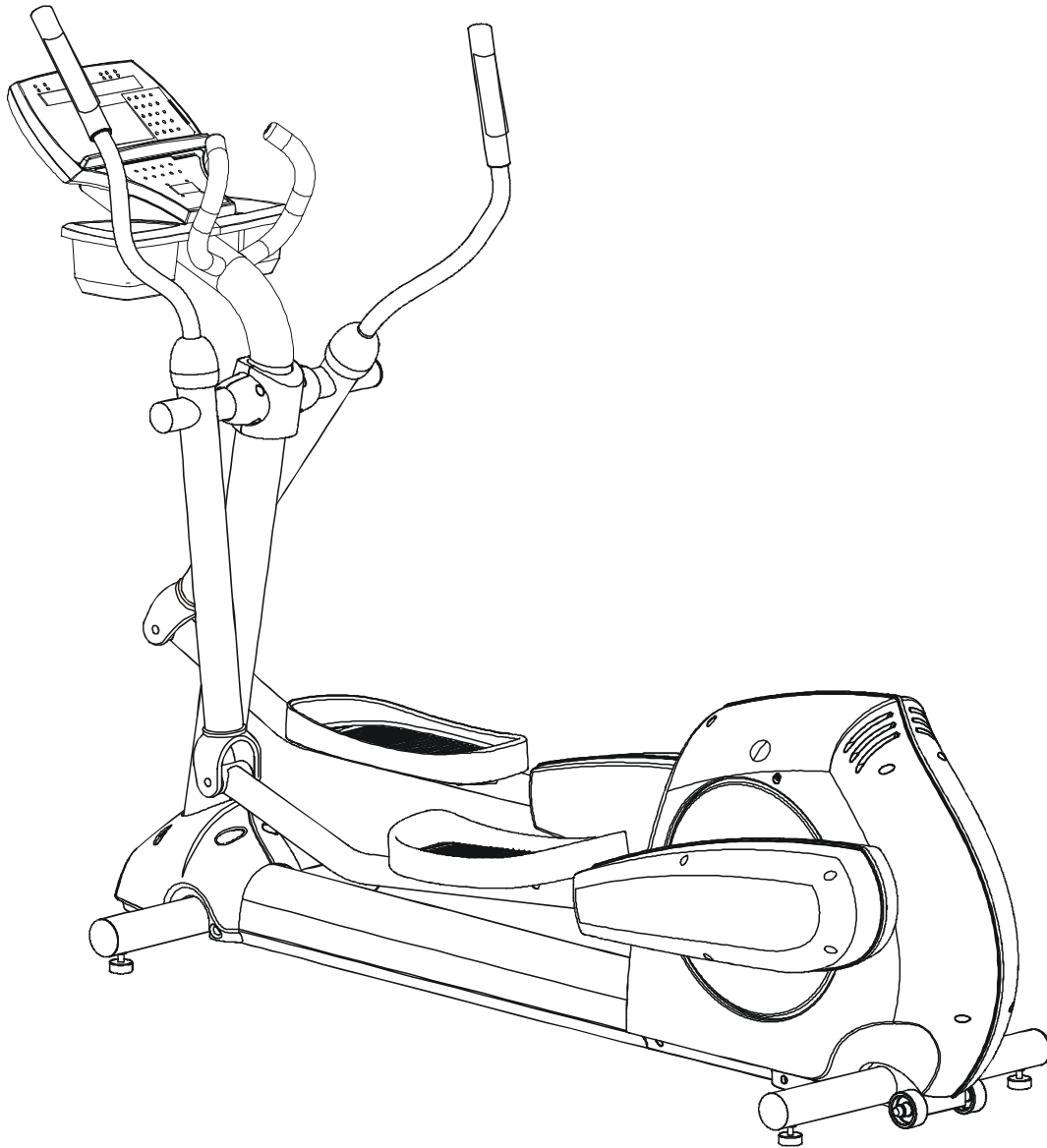


# *LifeFitness*

**CROSS-TRAINER 91XW-0XXX-01**



**Customer Support Services**  
***PARTS MANUAL*** rev. 04 May 2007

**91XW CROSS-TRAINER  
REFERENCES**

**91XW-0XXX-01  
S/N XTG100000 and UP**

OPERATION MANUAL	M051-00K61-A093
SERVICE MANUAL	M051-00K61-A097
ARCTIC SILVER TOUCH UP PAINT: SPRAY CAN .5 OZ BOTTLE W/APPLICATOR .33 OZ PEN	0017-00008-0204 0017-00008-0205 0017-00008-0206
STEALTH GRAY TOUCH UP PAINT (FOR ROCKER ARMS):  SPRAY CAN .5 OZ BOTTLE W/APPLICATOR	0017-00008-0199 0017-00008-0198
ACCESS PANEL ASSEMBLY  PANEL ASSEMBLY CONSISTS OF: 1) AK32-00020-0002 2) AK32-00078-0001 3) 0K61-01373-0000 4) 0017-00021-2846 5) 0017-00042-0754	AK61-00190-0000  COAX CABLE POWER CABLE ACCESS BRACKET F-TYPE CONNECTOR PLASTIC GROMMET
HARDWARE BAG	AK61-00181-0000

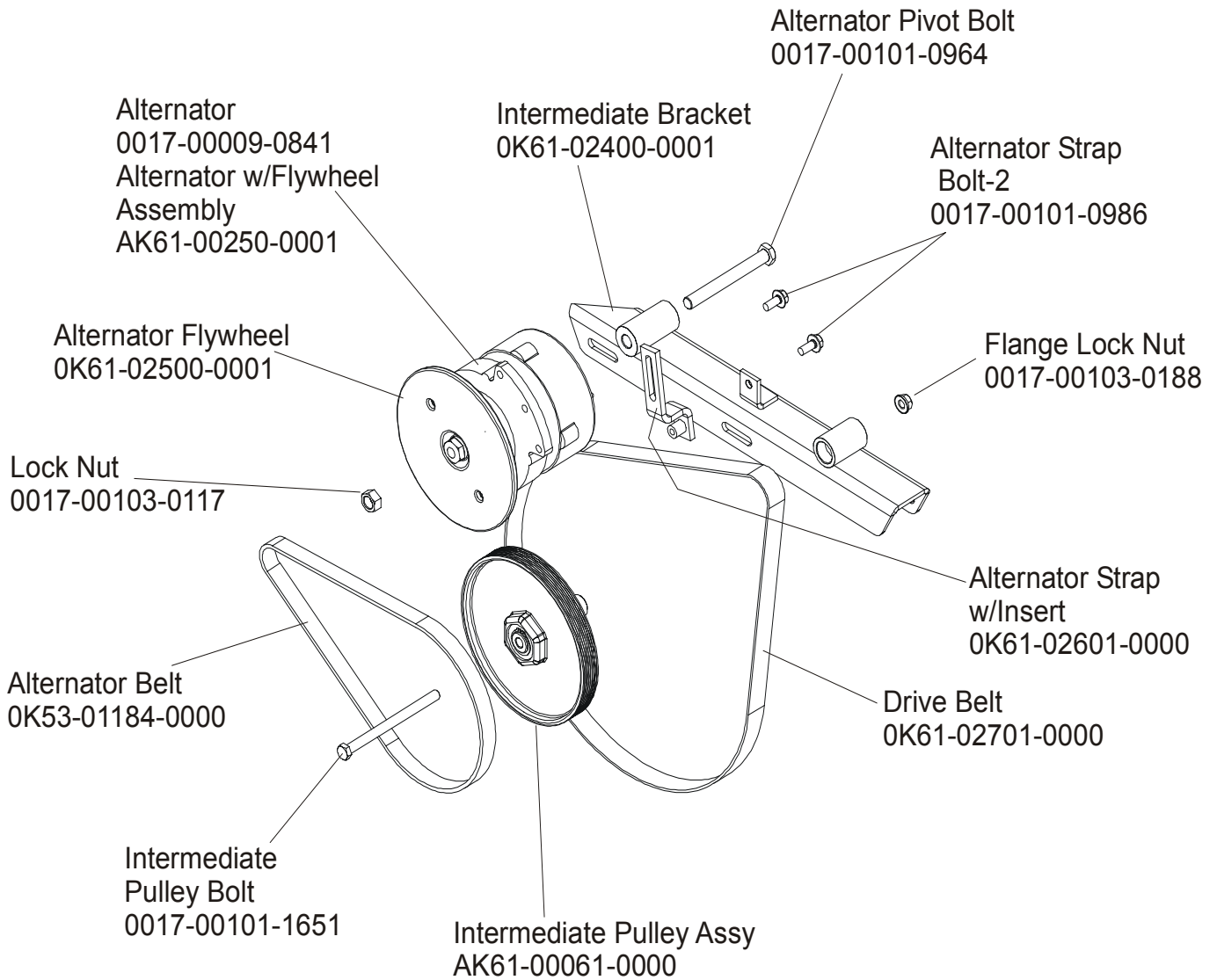
**The 91XW-0XXX-01 has both Telemetry and LifePulse Sensors for Heart Rate.**

**NOTE: ADDING THE BOLT ON LCD SCREEN TO THE 91XW-0XXX-01 MAKES THE UNIT A 91XER-0XXX-01.**

	Page
DRIVE BELTS AND ALTERNATOR.....	4
CONSOLE SUPPORT ASSEMBLY.....	5
CONSOLE ASSEMBLY .....	6
ROLLER ASSEMBLY .....	7
CRANKSHAFT ASSEMBLY.....	8
DRIVE LINKAGE ASSEMBLY.....	9
ANTI-LIFT BRACKET AND OUTER PEDAL COVERS.....	10
BRACKETS AND FRAME ASSEMBLY .....	11
CLEVIS AND FRONT FRAME COVERS .....	12
PEDAL LEVER ASSEMBLY.....	13
ROCKER ARM COVERS .....	14
ROCKER ARM ASSEMBLY .....	15
REAR DRIVE SHROUDS W/DECALS.....	16
UPPER ARM / HEART RATE ASSEMBLY .....	17
CABLES.....	18

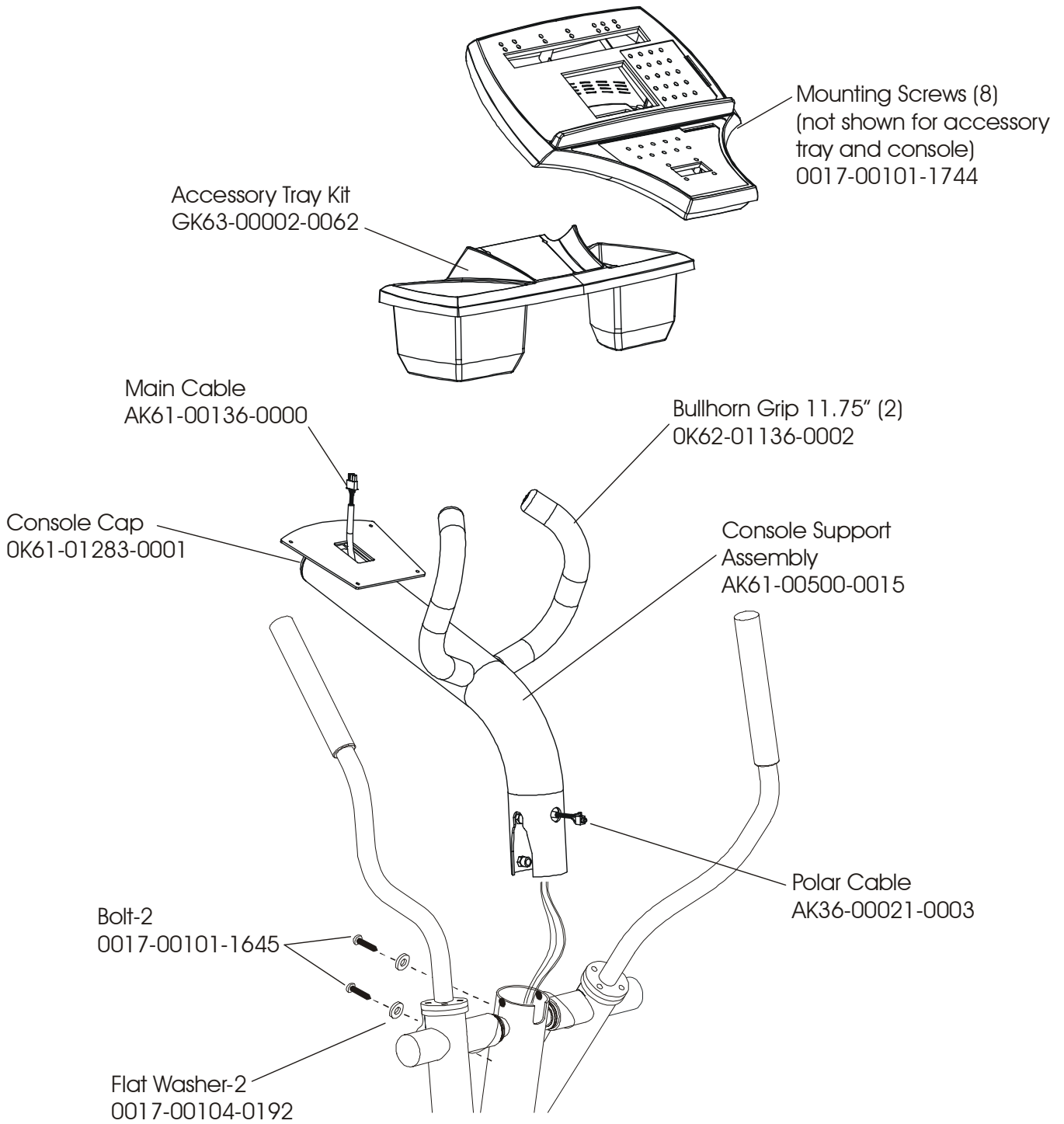
**91XW CROSS-TRAINER  
DRIVE BELTS AND ALTERNATOR**

**91XW-0XXX-01  
S/N XTG100000 and UP**



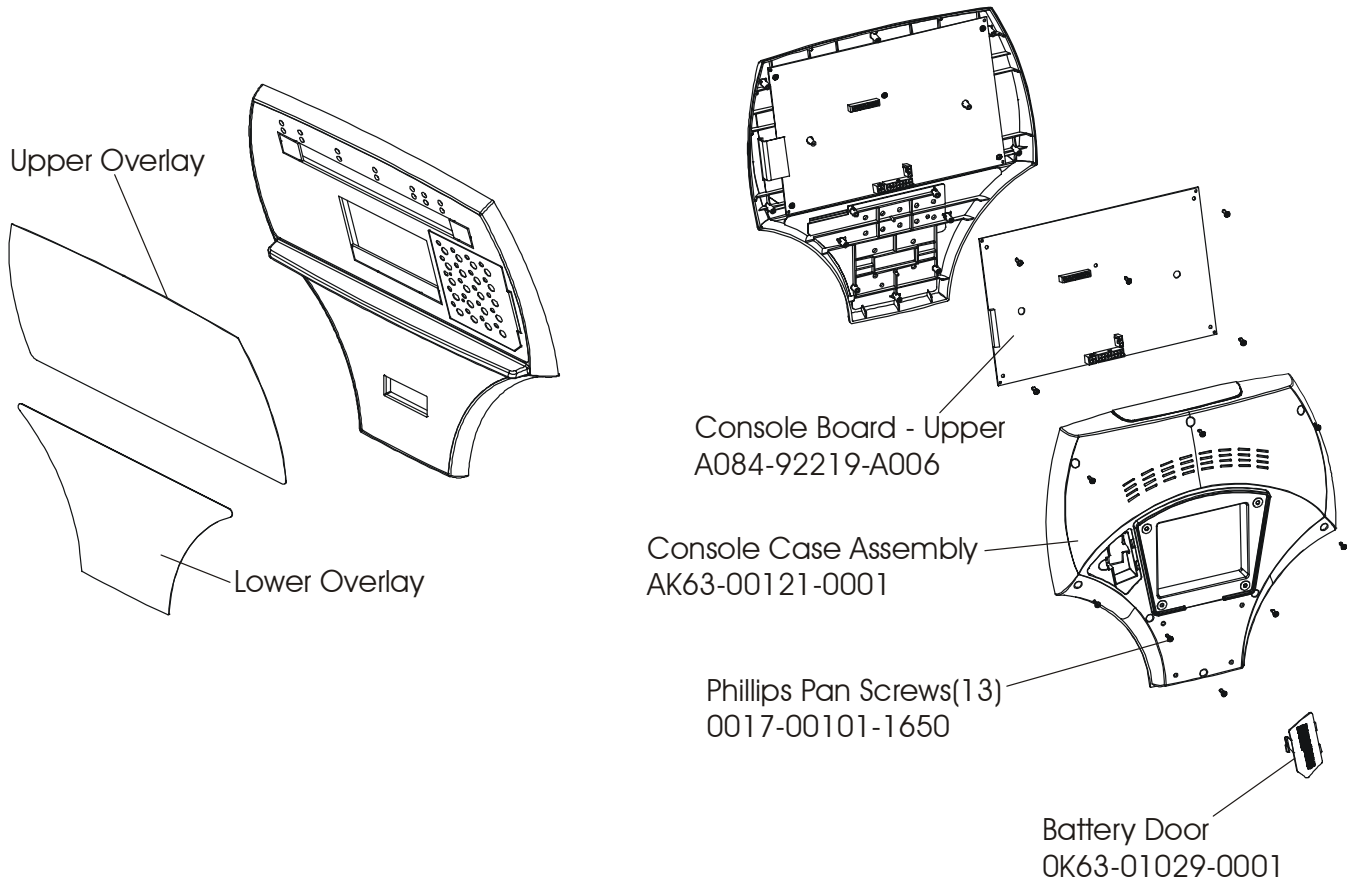
**91XW CROSS-TRAINER  
CONSOLE SUPPORT ASSEMBLY**

**91XW-0XXX-01  
S/N XTG10000 and UP**



**91XW CROSS-TRAINER  
CONSOLE ASSEMBLY**

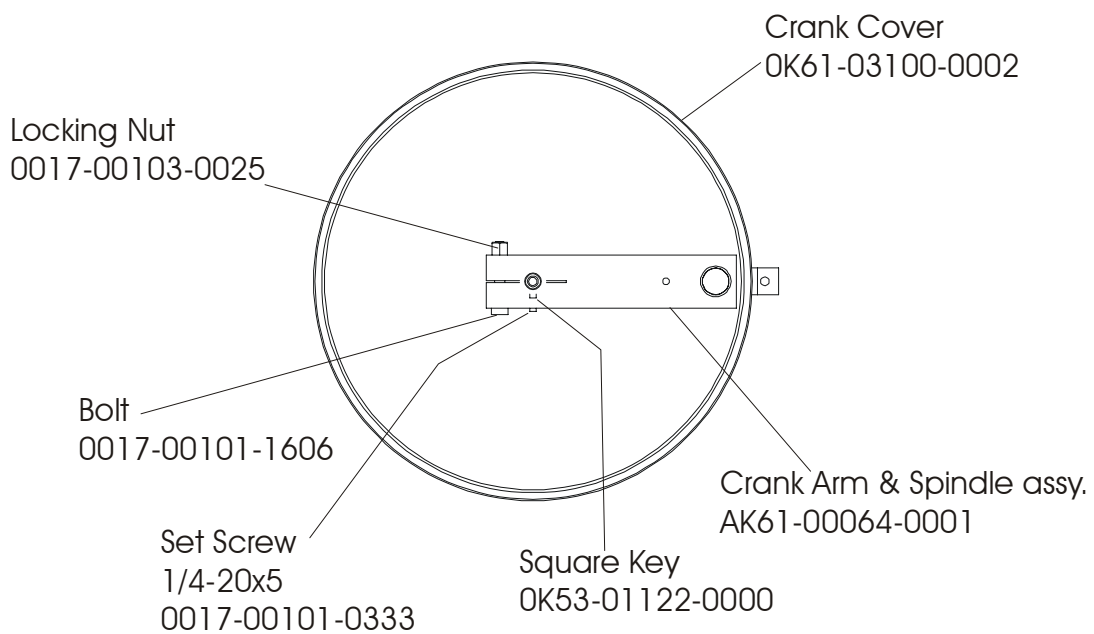
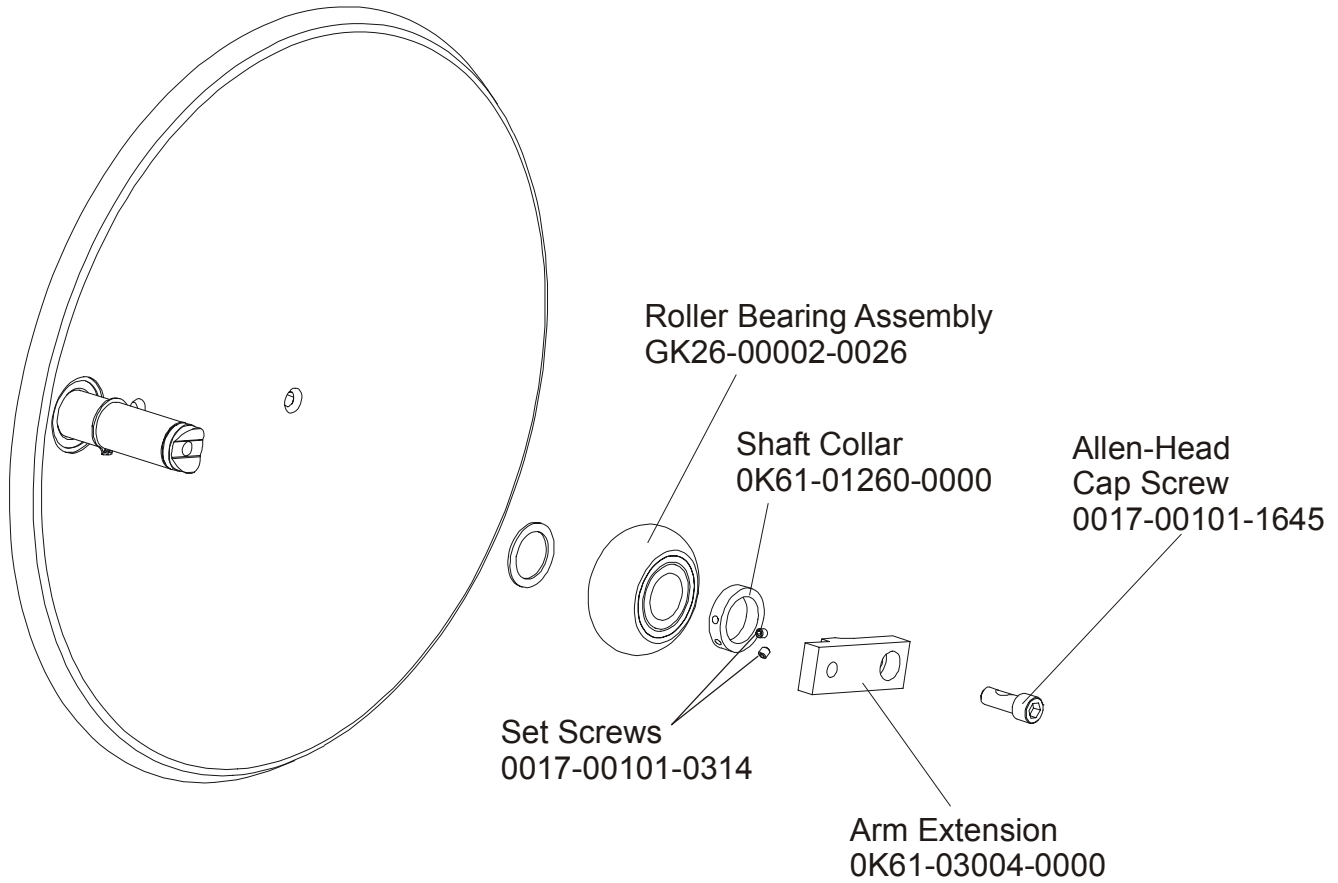
**91XW-0XXX-01  
S/N XTG100000 and UP**



<b>Console Assembly</b>	<b>Overlay/Bezel/ Switch Assembly</b>
AK61-00203-0001 Eng/Eng	AK61-00183-0001
AK61-00203-0002 Eng/Met	AK61-00183-0001
AK61-00203-0003 Ger/Met	AK61-00183-0003
AK61-00203-0004 Spn/Met	AK61-00183-0004
AK61-00203-0007 Frn/Met	AK61-00183-0007
AK61-00203-0008 Itl/Met	AK61-00183-0008
AK61-00203-0009 Dut/Met	AK61-00183-0009
AK61-00203-00010 Por/Met	AK61-00183-0010

**91XW CROSS-TRAINER  
ROLLER ASSEMBLY**

**91XW-0XXX-01  
S/N XTG100000 and UP**

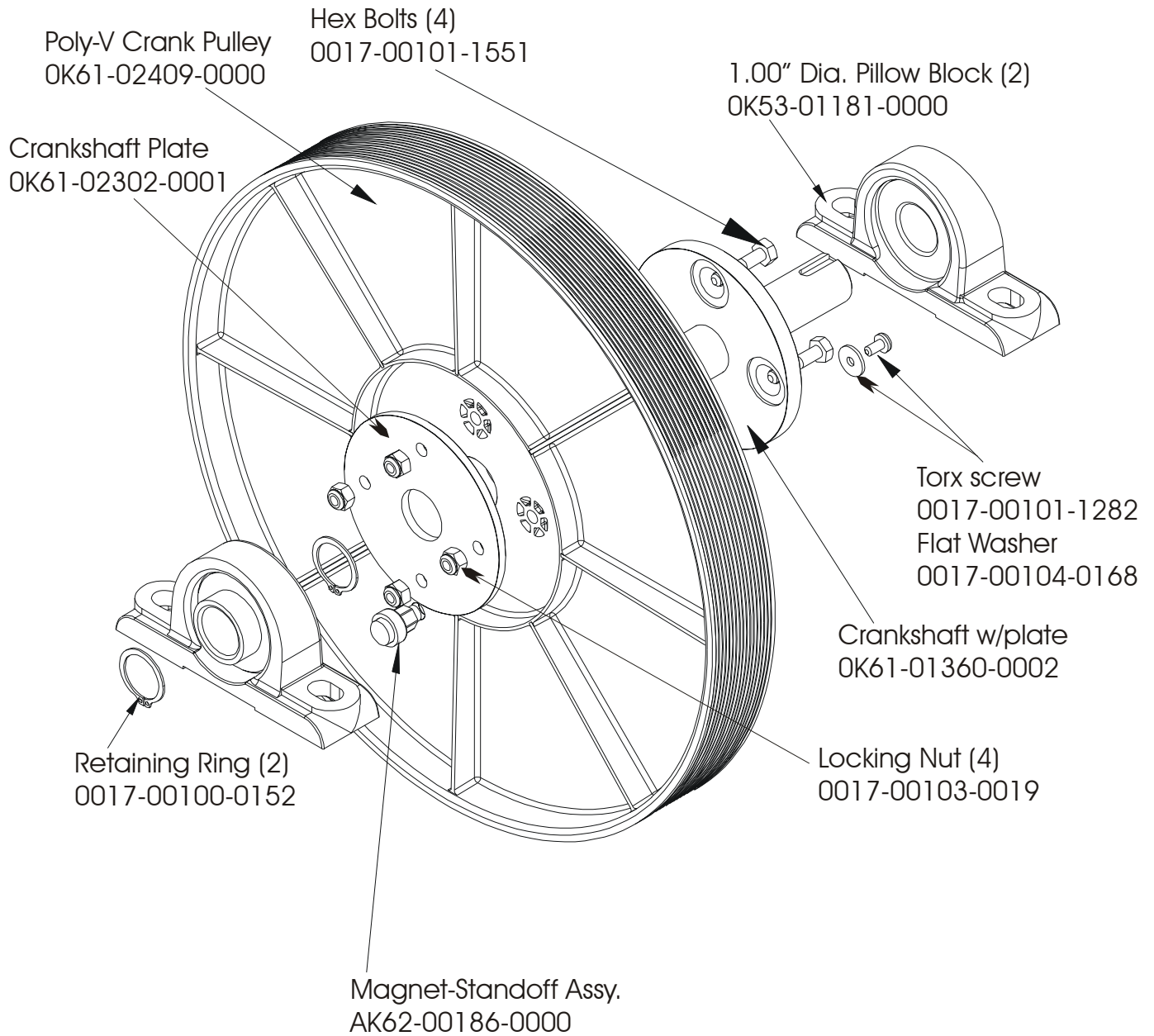


**91XW CROSS-TRAINER**

**91XW-0XXX-01**

**CRANKSHAFT ASSEMBLY – AK61-00157-0002**

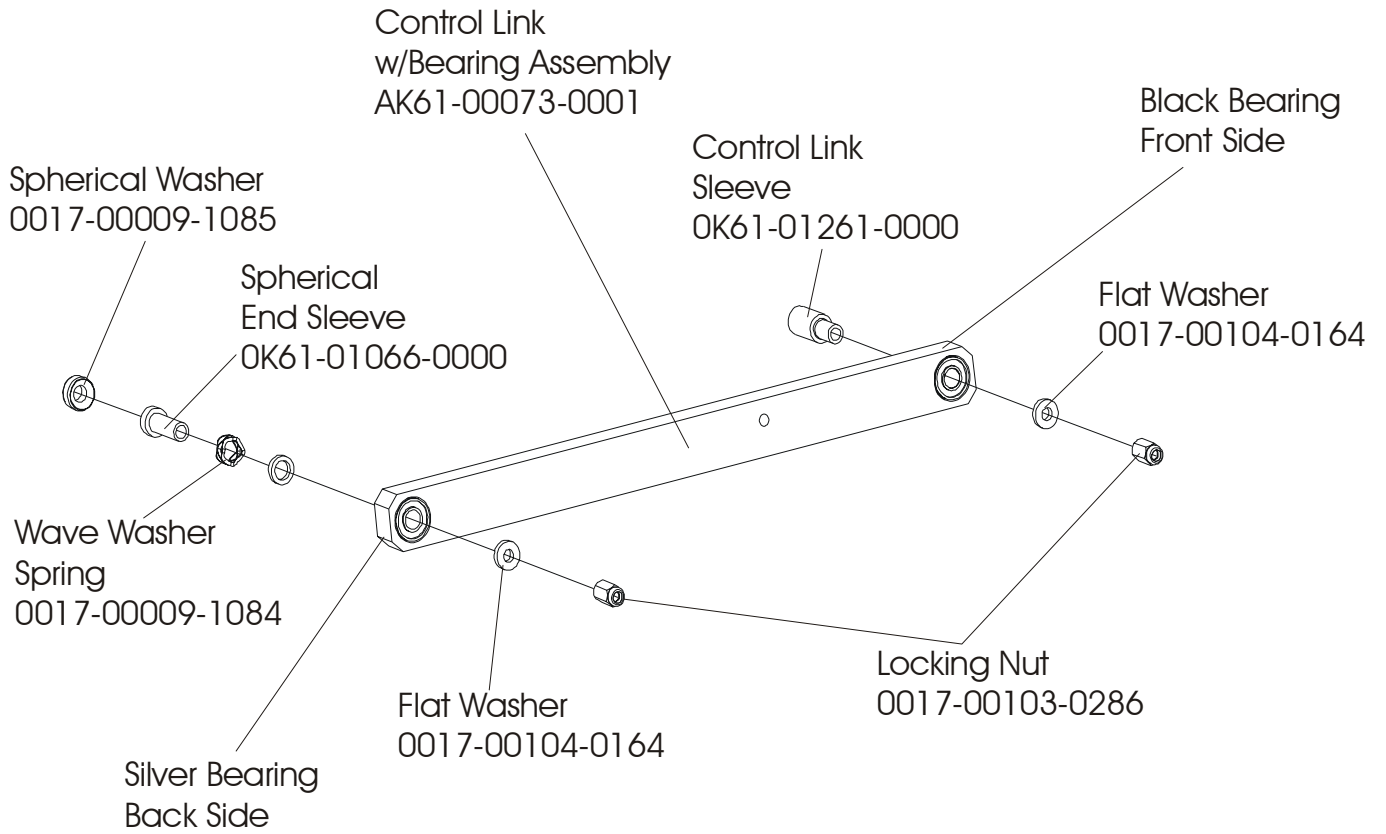
**S/N XTG100000 and UP**





DRIVE LINKAGE ASSEMBLY

S/N XTG10000 and UP

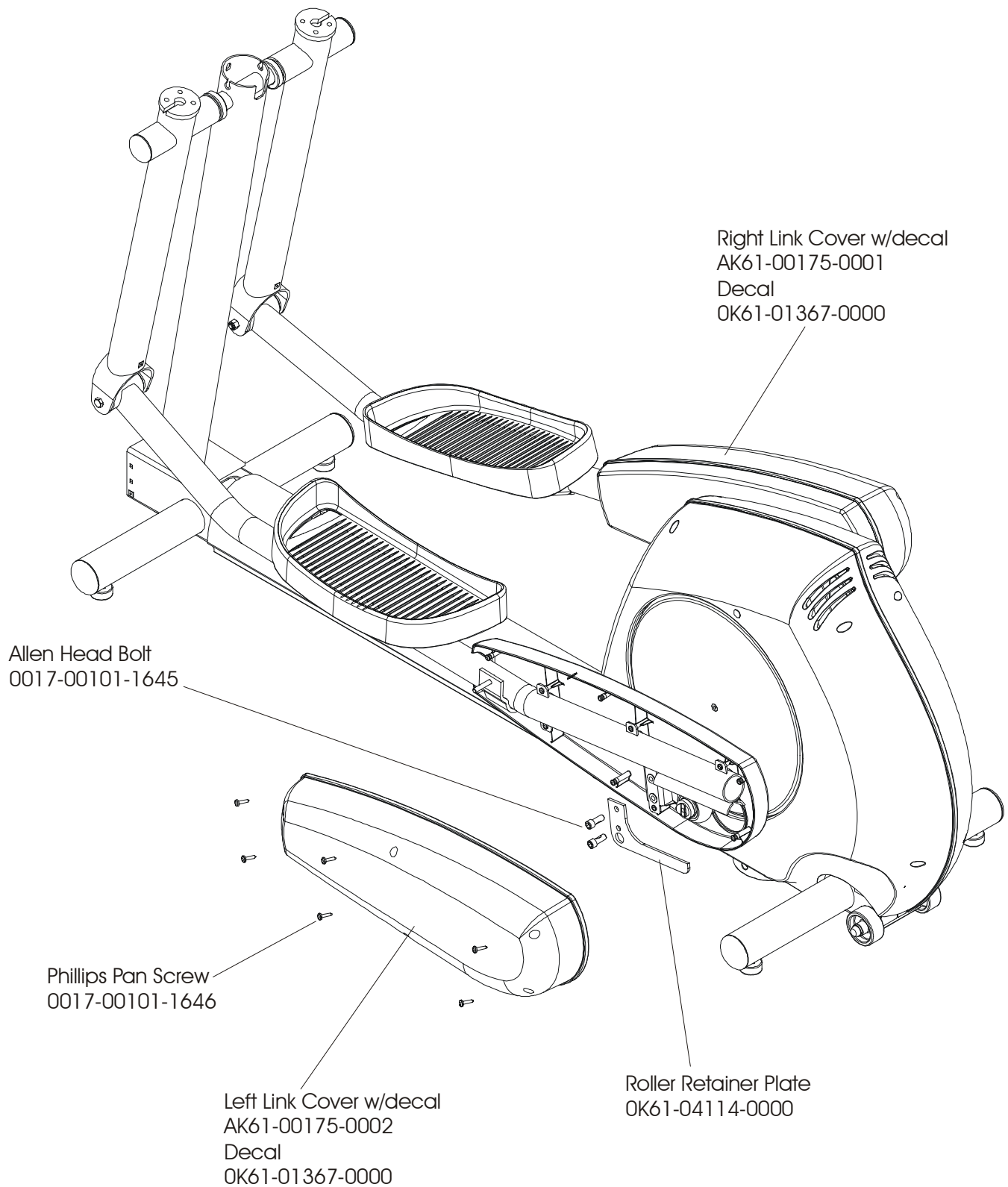


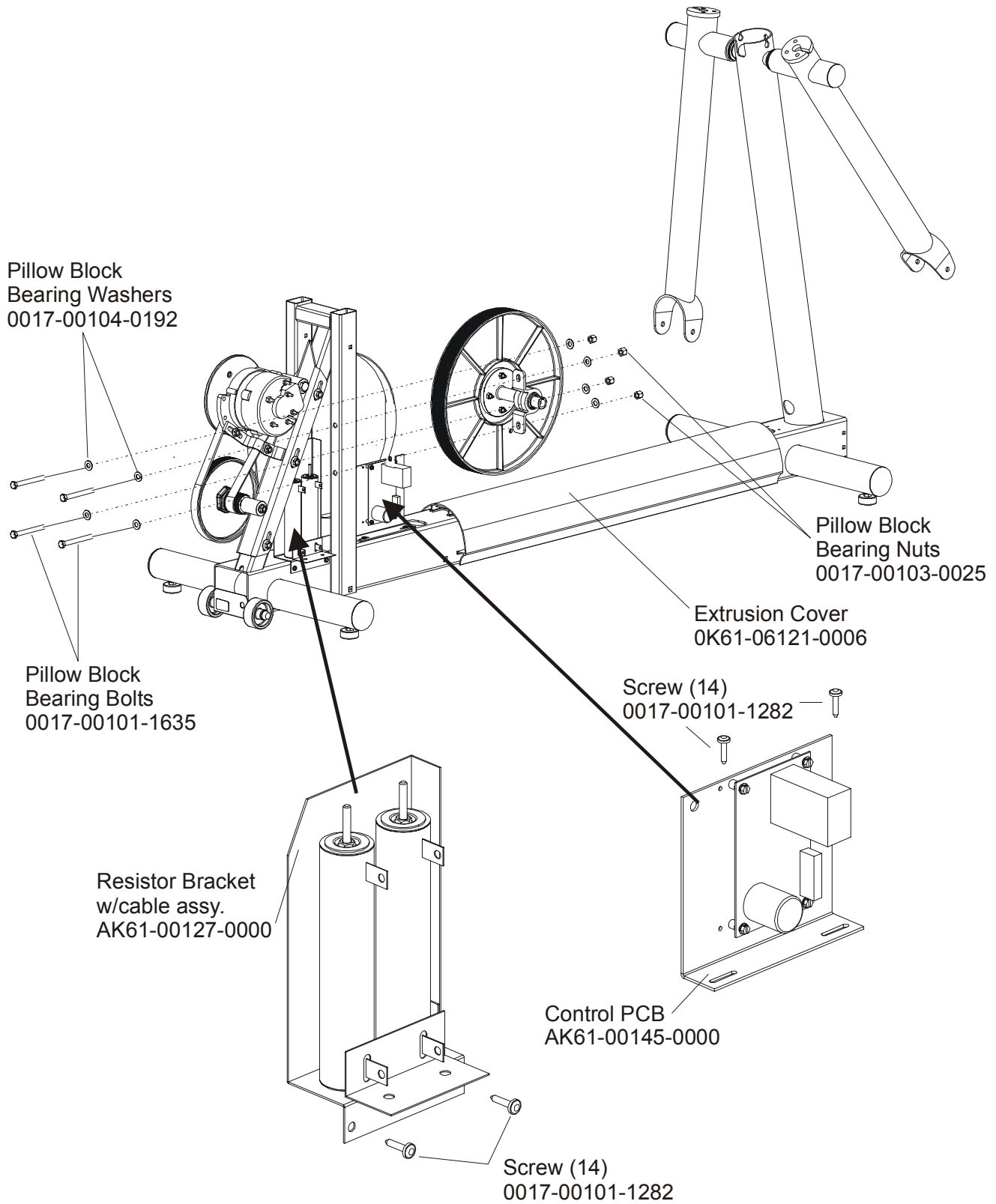
**91XW CROSS-TRAINER**

**91XW-0XXX-01**

**ANTI LIFT BRACKET & OUTER PEDAL COVERS**

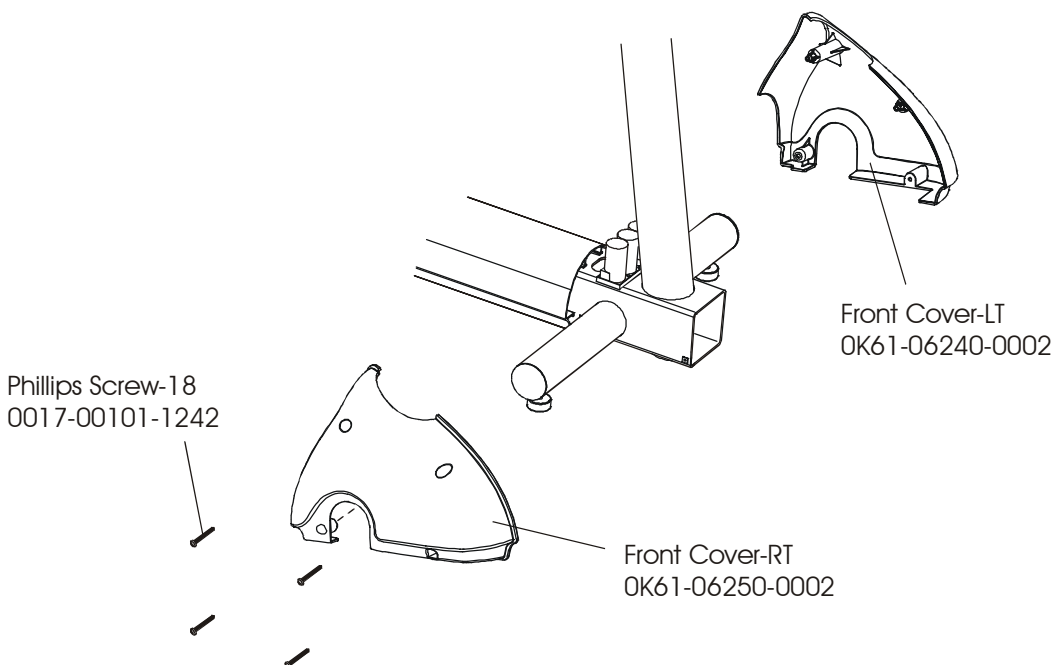
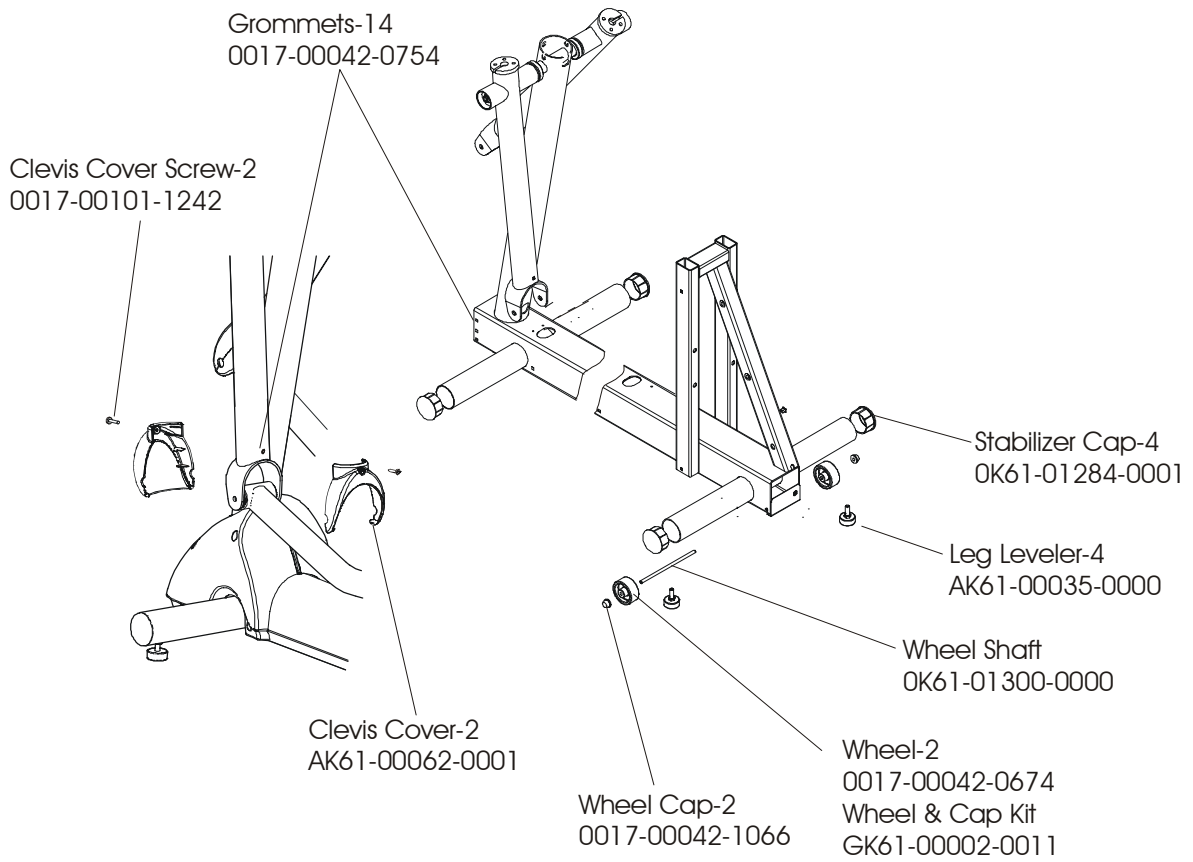
**S/N XTG10000 and UP**





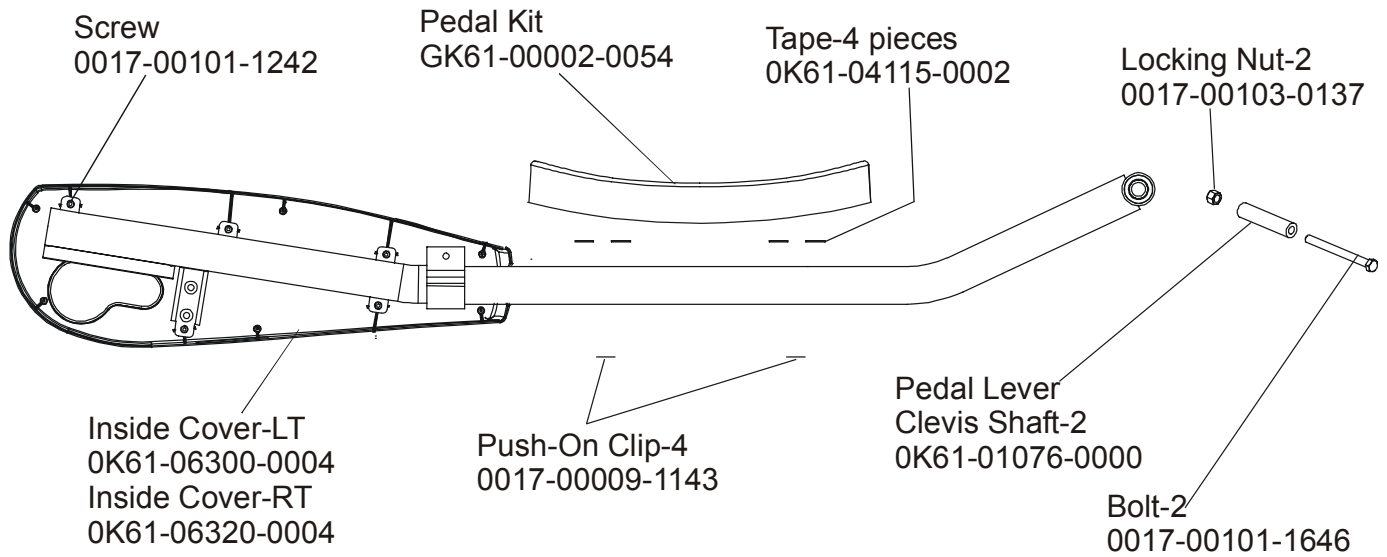
CLEVIS & FRONT FRAME COVERS

S/N XTG10000 and UP

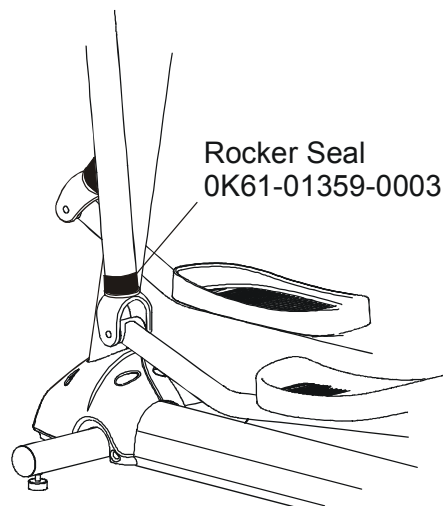
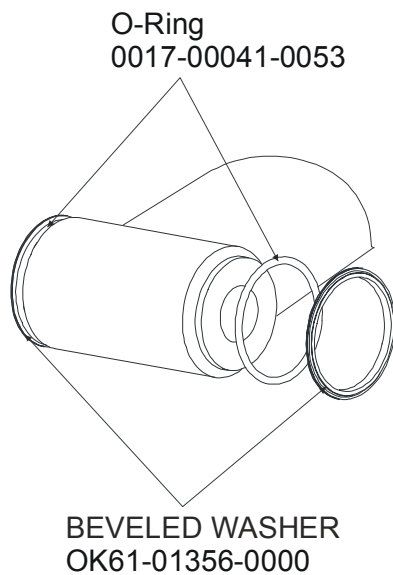


PEDAL LEVER ASSEMBLY

S/N XTG100000 and UP

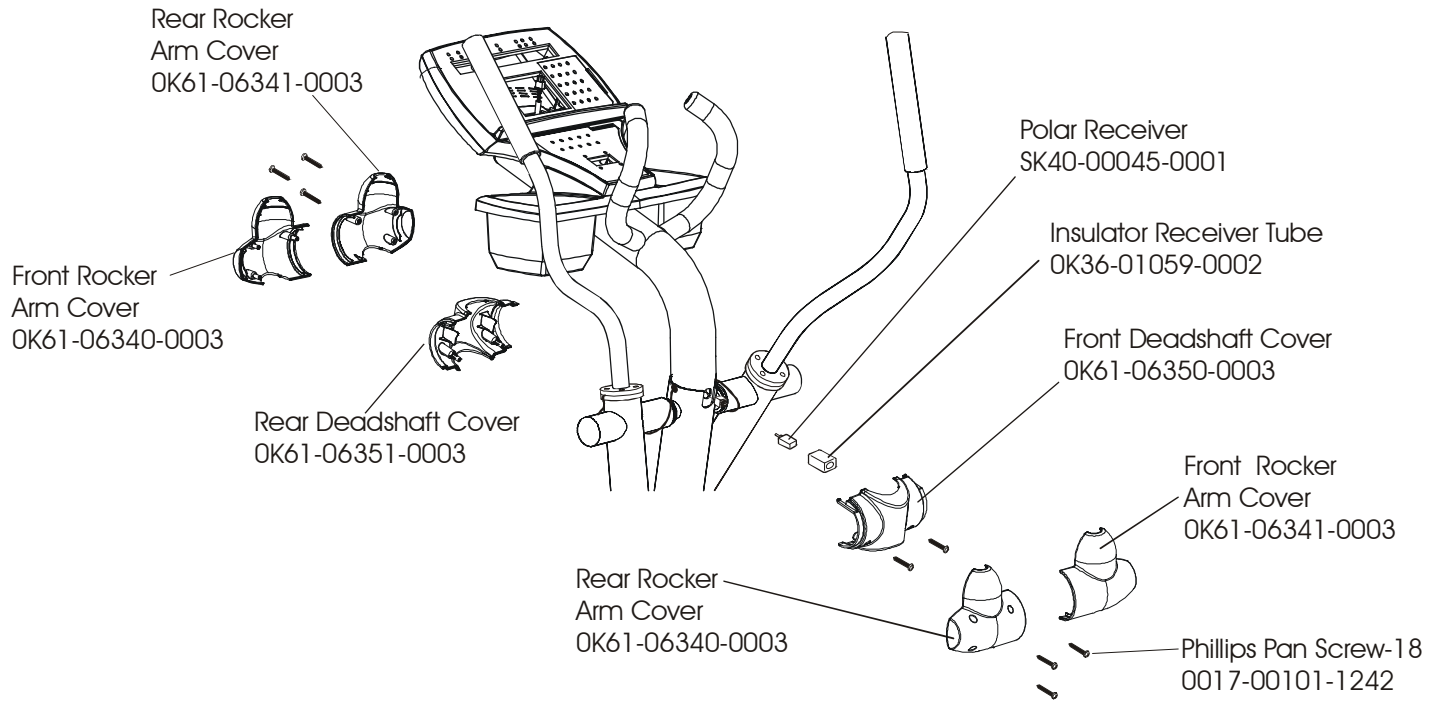


Left Pedal Assembly AK61-00172-0002  
Right Pedal Assembly AK61-00172-0001



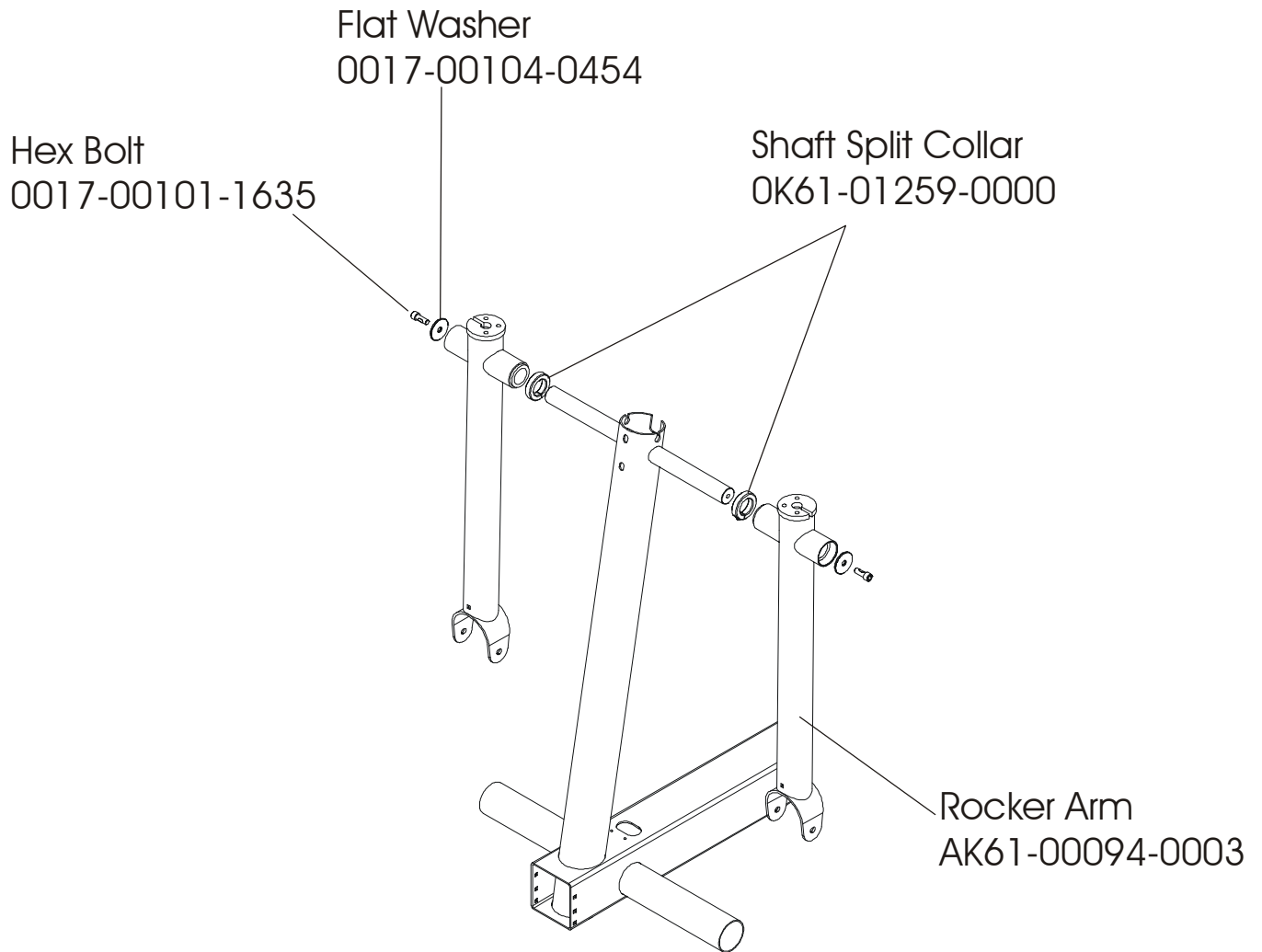
ROCKER ARM COVERS

S/N XTG10000 and UP



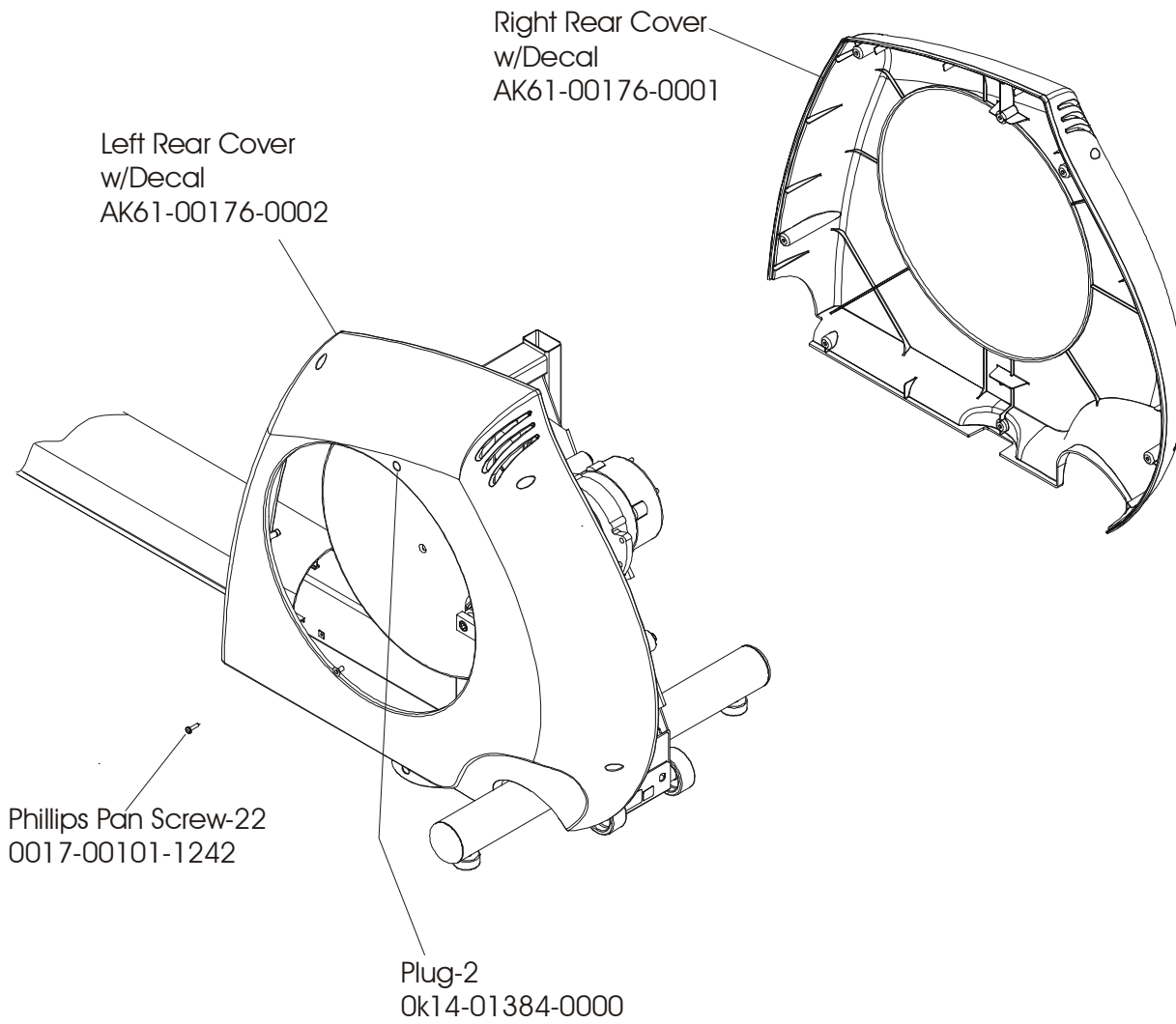
ROCKER ARM ASSEMBLY

S/N XTG100000 and UP



REAR DRIVE SHROUDS W/DECALS

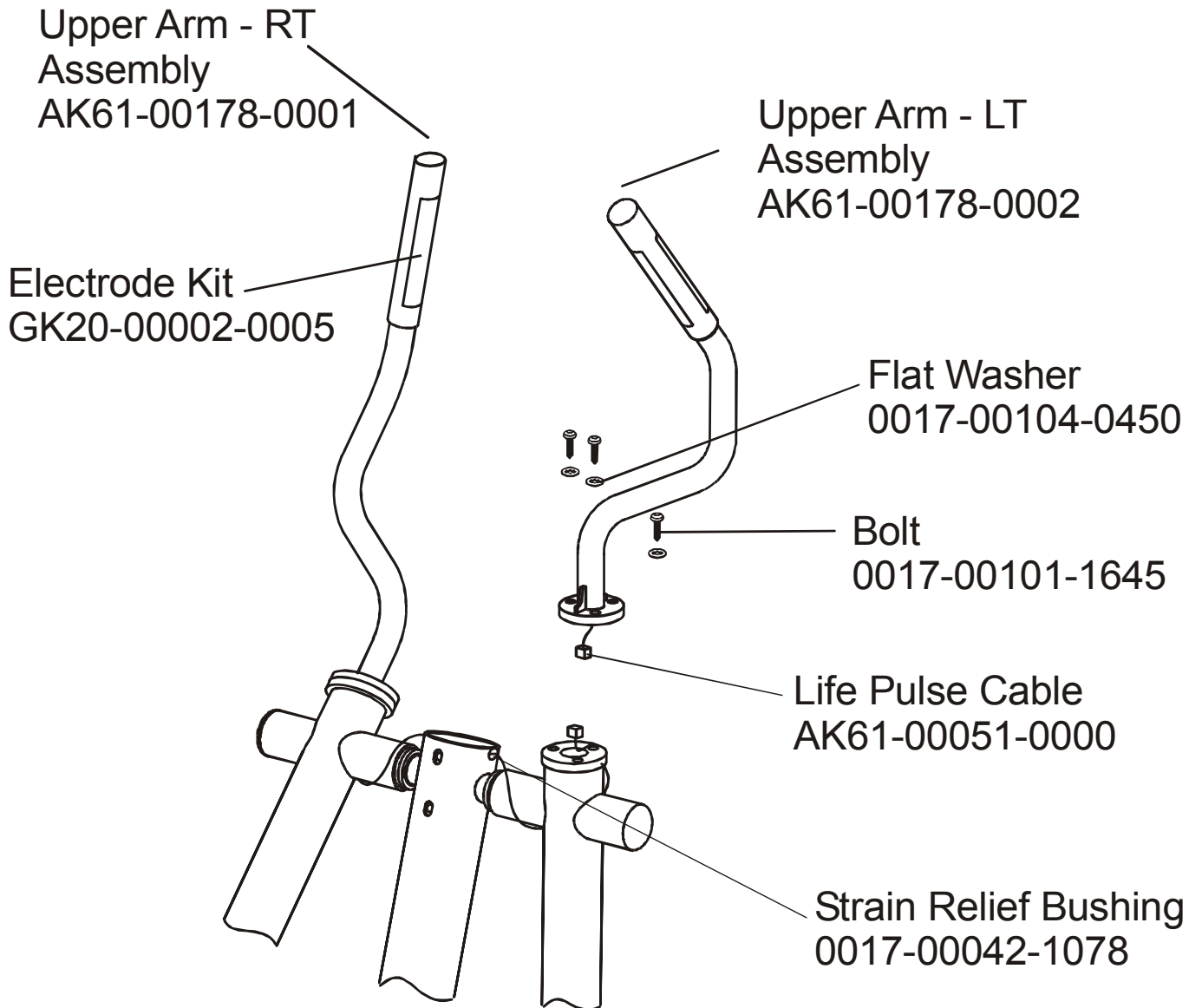
S/N XTG100000 and UP





UPPER ARM/HEART RATE ASSEMBLY

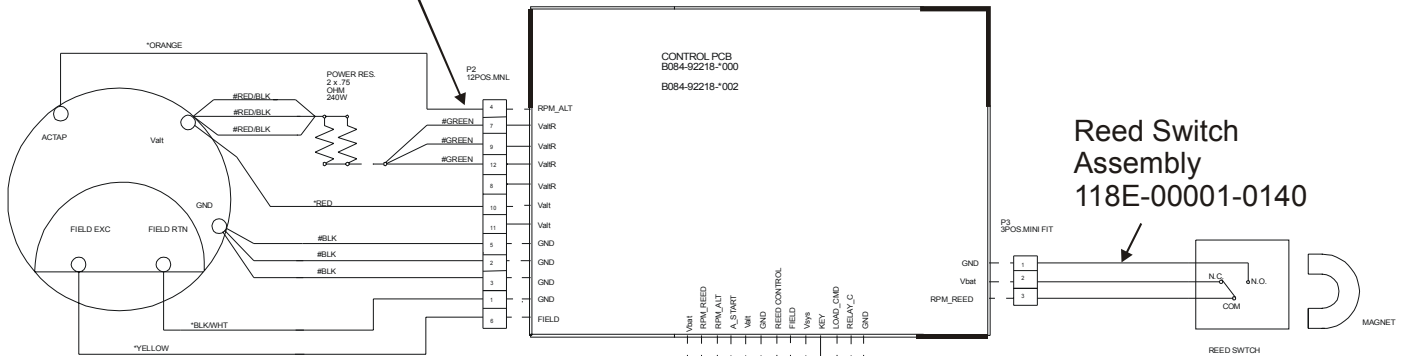
S/N XTG100000 and UP



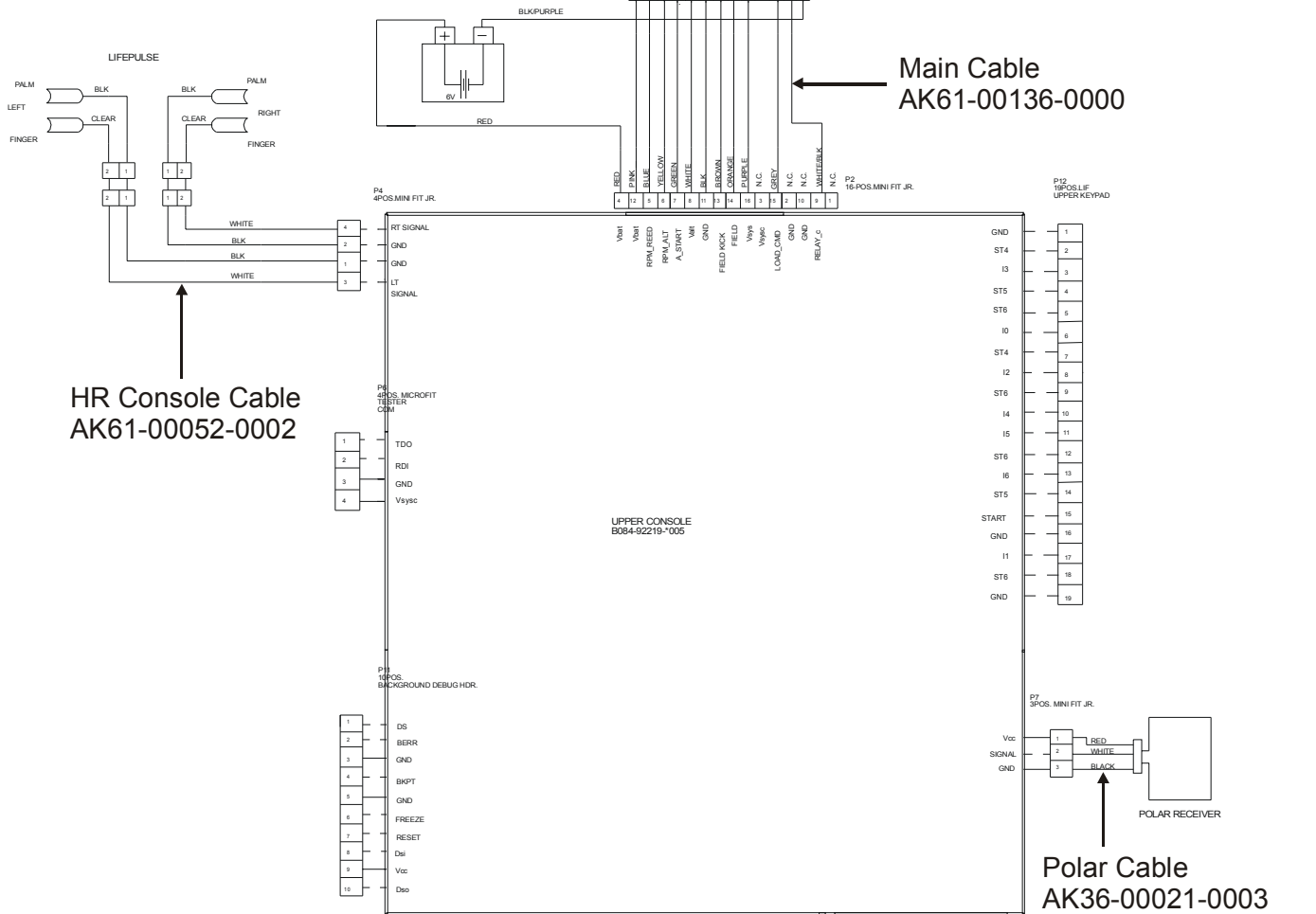
CABLES

S/N XTG10000 and UP

Power Control Board Cable  
AK61-00135-0000



Main Cable  
AK61-00136-0000



HR Console Cable  
AK61-00052-0002

Polar Cable  
AK36-00021-0003